

850 BCT-MPS

1K Basecoat

Resin base: 1-component polyester resin



Products needed:	<p>Pastes GJ50- Converter GK39-2301 Converter/Pastes 85:15 Thinner SV13-0732 Fast SV13-0701 Normal SV15-0339 Slow</p>
Application and properties:	<p>1K Basecoat</p> <ul style="list-style-type: none"> • good hiding power • good leveling • short flash off times • outstanding application characteristics
Substrates/Pre-treatment: 2K- Undercoats	<p>Salcomix 2K Wash Primer, Salcomix 2K PUR Surfacer, Salcomix 2K Epoxy Primer Filler</p>
Product details:	<p>Basecoat 850 combined with Salcomix clearcoat "Ergoclear" and "Ergomatt" is suitable for a wide range of industrial paint jobs.</p> <p>850 as a one layer metallic, matt, put 5% Ergoclear and 15% GJ50-0004 (Salcomat 2) into the Basecoat, then adjust 100:20:50 with SC26-0200 and SV13-0732, 2 – 3 spray coats, drying 30 Min. 60°C + 8 – 10 h overnight.</p> <p>Different mixing order of ingredients if pigment paste GJ50-0001 and/or GJ50-3014 is contained in the desired mixing formula. 1.) Stir the base material well. 2.) Add 850 BCT-MPS to the paste mixture and mix.</p>
Special Remark:	<p>It cannot be ruled out that this product contains particles < 0.1 µm</p> <p>The products are suitable for professional use only.</p>














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Application: 1C Basis coat

Remarks: Values reg. VOC, coverage, solid content and viscosity are based on a mixing ratio by Vol.
Select thinner acc. ambient temperature and size of object to be painted.

	Paint system	850 BCT-MPS 1K Basecoat				
	VOC	Theor. Coverage at 1 µm		Solid Content		
	755-770 g/l	173/150 m²/kg		161/139 m²/L	17-21 % Gew.	
	Mixing ratio	850 BCT-MPS	100 % by weight		2 Vol.	
	Hardener	-				
	Thinner	SV13-0732 SV13-0701 SV15-0339	50 % by weight		1 Vol.	
	Viscosity at 23°C DIN 4		Film Thickness (DFT)		Potlife 20°C	Gloss at 60°
	2:1 Vol. 16-20 sec.		15-20 µm (2 spray coats to cover + ½ to match the effect)		-	matt
	Application		Viscosity (sec)	Mixing ratio	Spraying Pressure (bar)	Nozzle (mm)
	Compliant Gun		16-20	2:1	< 2.5	1.3-1.4
	HVLP		16-20	2:1	~ 2	1.3-1.5
	Suction Cup		16-20	2:1	2-3	1.4-1.5
	Airless / Airmix		-	-	-	-
	Double Diaphragm or Pressure Pump		-	-	-	-
	Brush & Roll					
	Drying at Object Temp.		Flash Off	dust-dry	Touch Dry	Recoatable
	20°C		10-15 min	10 min	-	-
	60°C		-	-	30 min	-