

# 860 CC-ACR 2K Acrylic Clear Ergomatt

Resin base: 2-component acrylic resin



<b>Products needed:</b>	<p>Converter GK56-2303</p> <p>Hardener SC26-0200 Normal</p> <p>Thinner SV13-0732 Fast SV13-0701 Normal SV15-0339 Slow</p>
<b>Application and properties:</b>	<p><b>2K Acrylic Clear Ergomatt</b></p> <ul style="list-style-type: none"> <li>• outstanding application characteristics</li> <li>• fast drying</li> <li>• good weathering, yellowing resistance and hardness</li> <li>• good build and flow</li> <li>• brilliant top coat appearance</li> </ul>
<b>Substrates:</b>	850 BCT-MPS 1K Basecoat
<b>Product details:</b>	<p>Salcomix Ergomatt for Basecoat 850 is an easy to spray clearcoat, suitable for a wide range of industrial paint jobs such as bicycle manufacturing, (metal-) furniture, sport equipment, motorized two-wheelers, industrial vehicles, housings of electric- or entertainment industry, carousels and so on. Line 850 with Ergomatt fulfils high demands regarding a matt gloss level, fullness, hardness, weather stability and final appearance.</p>
<b>Special Remark:</b>	<p>It cannot be ruled out that this product contains particles &lt; 0.1 µm</p> <p>The products are suitable for professional use only.</p>

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Resin base: 2-component acrylic resin


**Application:** 2C Clear coat

**Remarks:** Values reg. VOC, coverage, solid content and viscosity are based on a mixing ratio by Vol. mit SC26-0200. Select thinner acc. ambient temperature and size of object to be painted.

	<b>Paint system</b>	860 CC-ACR 2K Acrylic Clear, matt				
	VOC	Theor. Coverage at 1 µm			Solid Content	
	~610 g/l	282 m²/kg 281 m²/L			~36 % Gew.	
	<b>Mixing ratio</b>	860 CC-ACR	100 % by weight		2 Vol.	
	<b>Hardener</b>	SC26-0200	50 % by weight		1 Vol.	
	<b>Thinner</b>	SV13-0732 SV13-0701 SV15-0339	40-50 % by weight		40-50 %	
	<b>Viscosity at 23°C DIN 4</b>		<b>Film Thickness (DFT)</b>		<b>Potlife 20°C</b>	<b>Gloss at 60°</b>
	2:1+45% Vol. 16-18 sec.		50-60 µm (2 coats) flash off 5-10 min. between		3 h	~ 10
	<b>Application</b>		<b>Viscosity (sec)</b>	<b>Mixing ratio</b>	<b>Spraying Pressure (bar)</b>	<b>Nozzle (mm)</b>
	<b>Compliant Gun</b>		16-18	2:1+45%	< 2.5	1.3-1.4
	<b>HVLP</b>		16-18	2:1+45%	~ 2	1.3-1.5
	<b>Suction Cup</b>		16-18	2:1+45%	2-3	1.4-1.5
	<b>Airless / Airmix</b>		-	-	-	-
	<b>Double Diaphragm or Pressure Pump</b>		-	-	-	-
	<b>Brush &amp; Roll</b>					
	<b>Drying at Object Temp.</b>	dust-dry	Touch Dry	Ready for Assembling	trough dry	Recoatible
	<b>20°C</b>	3 h	4 h	>12 h	7-10 Days	-
	<b>60°C</b>	-	30 min	45 min	-	-